

**Before supplier release, check whether the package is actually usable.**

Missing CAD, drawing, BOM, RFQ, inspection, packaging, or handover details become delay, rework, quote padding, failed builds, and support problems.

Tick only what is genuinely defined, controlled, and usable by a supplier.

## SUPPLIER-PACKAGE CHECKLIST

### Check the package before supplier release.

This checklist reflects supplier-package gaps commonly found in practical technical reviews by Voratus. It is a triage aid, not certification. Tick only items that are clear enough for a supplier, builder, buyer, inspector, maintainer, or future handover.

#### PACKAGE CONTROL



- Current revision and date are shown on every released file.
- Supplier receives one controlled package, not scattered files.
- Open decisions are listed, not hidden in emails.
- Supplier outcome is stated: quote, prototype, tooling, or build.

#### DRAWING AND CAD DEFINITION



- CAD model, drawing, and revision status match.
- Each part has a drawing, spec, or supplier instruction.
- Views, sections, and details support manufacture and inspection.
- Units, file formats, and model/drawing precedence are defined.

#### DIMENSIONS AND TOLERANCES



- Critical dimensions are defined and measurable.
- Tolerances match function and process.
- Interfaces, hole patterns, fits, and datums are controlled.
- Non-critical features are not over-toleranced.

#### MATERIALS AND FINISHES



- Material grade or specification is stated.
- Finish, coating, heat treatment, or surface need is defined.
- Chemical, wear, temperature, and exposure risks are considered.
- Allowed substitutions are stated before quotation.

#### BOM AND BOUGHT-OUT PARTS



- BOM item numbers match drawings, CAD, and assemblies.
- Purchased parts list maker, part number, and revision.
- Long-lead, single-source, and obsolete items are flagged.
- Quantities, spares, alternates, and consumables are clear.

#### MANUFACTURING METHOD AND COST DRIVERS



- Expected process fits geometry, material, and quantity.
- Wall thickness, bend radii, machining, and weld access are checked.
- Cost-driving features are intentional, not accidental.
- Make/buy assumptions are documented before quotation.

#### RFQ BOUNDARIES AND SUPPLIER ASSUMPTIONS



- RFQ scope, exclusions, and assumptions are written.
- Acceptance criteria are not left to supplier interpretation.
- Supplier questions are resolved before committing money.
- Inspection, packaging, and documentation expectations are included.

#### ASSEMBLY, SERVICE, AND BUILD SEQUENCE



- Assembly sequence is physically possible.
- Fastener, tool, lifting, and access constraints are checked.
- Service access and replaceable parts are defined.
- Alignment, adjustment, and handling needs are addressed.

#### INSPECTION AND ACCEPTANCE



- Inspection points are defined for critical features.
- Test or acceptance criteria are clear and measurable.
- Pass/fail responsibility is assigned before release.
- Incoming inspection needs are stated.

#### PACKAGING, SHIPPING, AND HANDOVER



- Packaging protects critical surfaces, parts, and assemblies.
- Shipping, storage, and handling constraints are stated.
- Maintenance, spares, and support needs are listed.
- Handover docs support the next builder, owner, or maintainer.

#### READINESS COUNTER

##### Live count of confirmed items.

Use the count as a triage aid, not a certification score. One critical unchecked item can matter more than the total if it controls fit, material, process, inspection, packaging, or supplier scope.

CHECKED

UNCHECKED / UNCLEAR

USE

Send if gaps remain

If several items remain unchecked, save the PDF and send it to Voratus. Categories with multiple unchecked items usually need attention before supplier release.

#### NEXT STEP

**If several items are unclear, missing, or supplier-dependent, send the completed checklist to Voratus.**

Use the button where supported, or save the completed PDF and email it manually.

EMAIL COMPLETED CHECKLIST